

# Tops and fronts



Furniture tops and fronts can be designed as a single solid piece of wood, sideways glued solid panel or with multilayer structural buildup.

A single piece of carefully selected timber can serve as a worktop or drawer front. When wider piece is needed, boards would be sideways glued together by matched live edge. For more stable performance both these solutions may be glued onto a core material to get a multilayer structure.

Dovetail or other cutouts to hidden side may be applied for inserts to guarantee structural stability. Dowel holes can be drilled along the live edge to stabilize whole panel upon request.

An example of drawer front buildup: Boleform solid oak piece 18 mm or Boleform 3,2 mm lamella glued on 15 mm MDF.

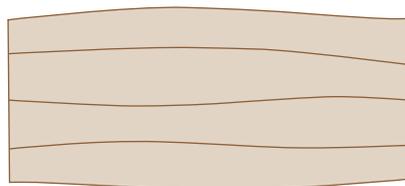


An example of worktop buildup: 20 mm solid pieces glued sideways, dovetail cutouts and corresponding inserts on the bottom side and a glued 20 mm solid piece along the front side cut to match the live edge pattern to give the worktop 40 mm looks.

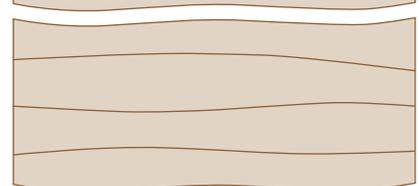
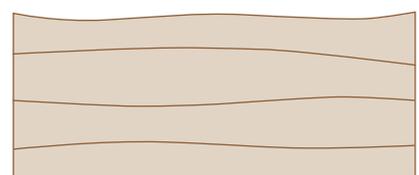
All Boleform veneer bonded panels can come with live edge joints inside panels, however the outside perimeter of lamella shirts can be:



Straight edged



Live edged



Patterned edged to retain live edge looks, but allow pattern continuation. Pattern continuation can be achieved in shorter end as well.

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Edge beveling or radiuses can be done on live edge upon request.

Custom drilling and routing can be provided upon request.

The top and front product build can be any of Boleform's solid or veneer bonded boards solutions so please refer to these sections for comprehensive overview.

## Applications

Worktops, Tabletops, Furniture doors and drawers, Kitchens, other furniture and interior applications.

## Technical

- » Width of single piece from 80 mm to 600 mm. Total width of combined pieces unlimited.
- » Width of multilayer panel and sideways glued solid panel up to 1250 mm.
- » Length of single solid piece from 400 mm up to 3000 mm, upon special request up to 6500 mm. Total length of combined pieces unlimited.
- » Length of solid panel comprised of sideways glued boards up to 3000 mm.
- » Length of multilayer panel up to 3000 mm. Upon special request up to 6500 mm. Total length of combined pieces unlimited.
- » Thickness of solid product min 7,5 mm up to 50 mm.
- » Thickness of multilayer product up to 200 mm with top layer thickness up to 50 mm.
- » Moisture content: 8-10%.
- » Top layer timber types: Oak, Walnut or other upon request. MOQ may be applied.
- » Substrate types: MDF, Plywood, Particleboard, Paper honeycomb, etc.
- » Glue: PUR Hotmelt, EPI or PVAC upon request.
- » Top layer quality types: Oak in Natural and Select grades, Walnut in Natural grade.
- » Surface treatment: untreated. Panels with maximum width of 600 mm can be oiled.
- » Packaging: stacked on pallet.
- » FSC-STD-40-004 and FSC-STD-50-001 and ISO 9001:2008 compliant production.